



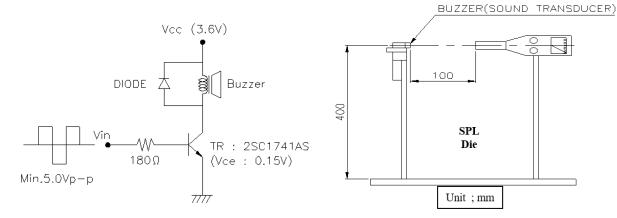
Data Sheet

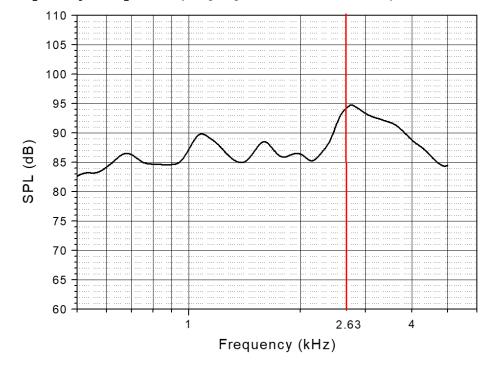
SMT-0826-S-R

Specifications

Parameters	Values	Units	
Rated Voltage	3.6	V0-pk	
Operating Voltage Range	2.5 - 4.5	V0-pk	
Current Draw at Rated Voltage	90 (Max.)	mA	
Coil Resistance	15.0 ± 3	Ohms	
Minimum SPL @ 10cm	90.0	dBA	
Resonant Frequency	2630 ± 500	Hz	
Housing Material	LCP	-	
Terminal Material	Sn plated Phosphor Bronze	-	
Weight	0.39	Grams	
Acceptable Soldering Methods	Hand Solder, Reflow Solder	See following pages for soldering information	
Environmental Compliances	ROHS/REACH	-	
Moisture Sensitivity Level	None	-	
Storage Temperature	-40 to 85	°C	
Operating Temperature	-30 to 70	°C	

Measurement Method (3.6Vpk square wave, 2630Hz @ 10cm)

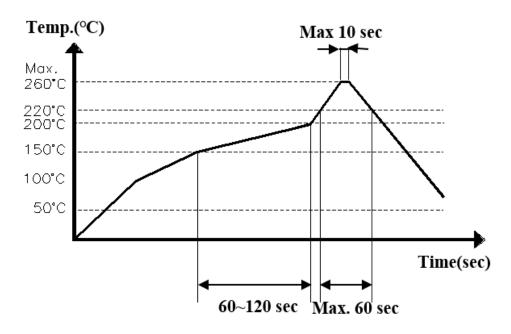




Typical Frequency Response (3.6Vpk square wave, 2630Hz @ 10cm)

Recommended Soldering Procedure

- Recommendable reflow soldering condition is as follows.
 - Note 1; It is requested that reflow soldering should be executed after heat of product goes down to normal temperature.
 - Note 2; Peak reflow temperature of 260°C, with a maximum duration of 60 sec. between 220°C and 260°C

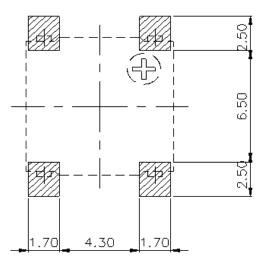


* Reflow profile of lead-free

Recommended Soldering Procedure (Cont'd)

*Manual Soldering – Iron temperature 350°C, solder time 2-3 seconds per terminal. *Part is not washable.

Suggested Land Pattern* (mm)



*This land pattern is advisory only and its use or adaptation is entirely voluntary.

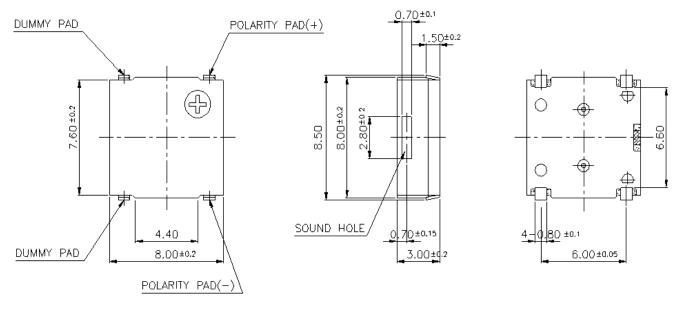
PUI Audio disclaims all liability of any kind associated with the use, application, or adaptation of this land pattern.

Reliability Testing

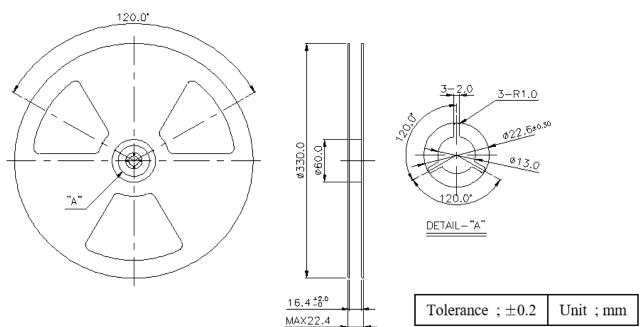
Type of Test	Test Specifications			
	96 hours at 85°C then rest at room temperature for 2 hours			
High Temperature Test	before testing.			
	96 hours at -40°C then rest at room temperature for 2 hours			
Low Temperature Test	before testing.			
Humidity Test	+60°C 95%RH +25°C 95%RH			
	5Hr 0.5Hr 6Hr 0.5Hr			
	1 cycle : 12 Hr			
	Make this test for 10 cycles without applying power, then expose to the room temperature for 2 hours.			
Temperature Cycle Testing	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$			
	1 cycle : 90 min			
	Make this test for 5 cycle without applying power, then expose to the room temperature for 2 hours.			
	9.3G p -p 1.53mm 0.3G 10 5 5Hz Make this test for the directions of X, Y and Z. for 2 hours each (total 6 hours). To-and-fro sweep time is 1 minute			
Vibration Test	Dimension of PCB : 60×90 ×1.6t (mm)			
Drop Test	Affix to PCB and drop from 120cm height to direction of 6 surfaces for 3 cycles.			
Load Test	1000hrs, 3.6Vpk, 2630Hz square wave			

After each test, part shall pass within ± 5dB of stated specification.

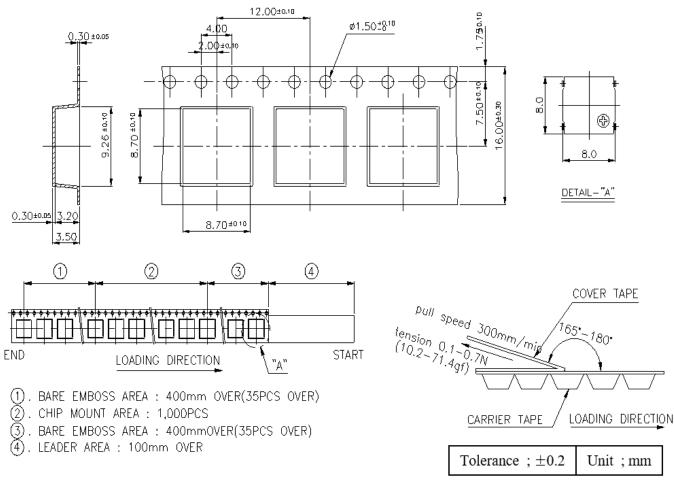
Dimensions



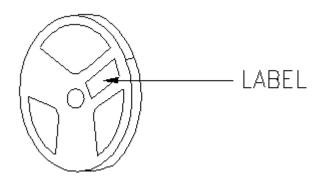
Packaging



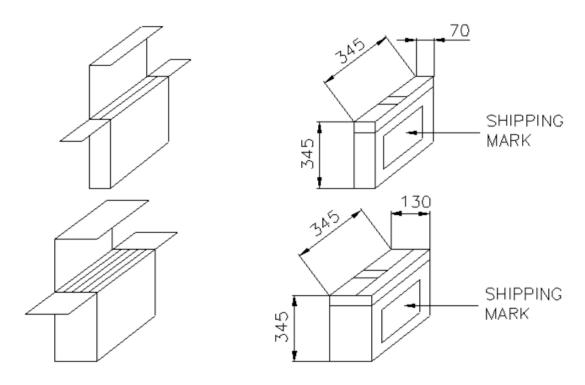
Packaging (Cont'd)



1000pcs per reel



2 reels or 5 reels per master carton



Specifications Revisions				
Revision	Description	Date	Approved	
-	Released from Engineering	08/09/2005		
А	Revised to Inventor 3D Drawing Template	05/03/2010	B.R.	
В	Updated ROHS and Added Reflow Note	01/25/2019	M.L.	

Note:

- 1. Unless otherwise specified:
 - A. All dimensions are in millimeters.
 - B. Default tolerances are ± 0.5 mm and angles are $\pm 3^{\circ}$.
- 2. Specifications subject to change or withdrawal without notice.
- 3. This part is ROHS 2015/863/EU compliant
- 4. Reflow acceptable, Max temp 260C for 10sec or less.